

OPERATION FOR ZERO SETTING

Make sure if job is to be rerun, you write a disk.

1. Push PR.
2. Push lock release.
3. Push zero set.

All keys go to zero. Ink fountain sweep does not change.

PUTTING JOB INTO MEMORY (MANUAL)

This will not upset running job in press unit.

1. Push PR.
2. Push memory.
3. Select memory unit.
4. Center plate on COMRAC console.
5. Adjust ink keys and fountain sweep accordingly.
6. Push PR to lock information in memory.
7. Go to next plate.

PUTTING JOB INTO MEMORY UNIT FROM DEMIA DISK

This will not upset running job in press unit

1. Insert disk with information from plate scanner.
2. Push PR.
3. Push lock release.
4. Push read. Lights in memory will flash.
5. Push PR to lock job into memory.

Note: Before entering information from disk check to be sure color sequence (rotation) and transfer functions are properly set in ink preset (API, make ready screen). If they need to be changed do so before reading disk.

FORMATTING (INITIALIZING) A DISK IN CONSOLE (C.O.M.R.A.C.)

1. Insert new disk into slot.
2. Push lock release.
3. Push initialize. (Hold initialize button until light begins to flash. It takes 2~3 minutes to initialize disk.)

READING INFORMATION OFF A DISK (REPEAT JOB) 2

1. Push PR.
2. Insert disk in slot.
3. Push repeat.
4. Push lock release.
5. Push read.
6. Lights in memory will flash, indicating information has been input into memory.
7. Push PR.

HOW TO GET A JOB FROM MEMORY INTO RUNNING POSITION (PRESS UNIT)

If job is to be rerun write a disk before performing this operation.

1. Push PR.
2. Push memory.
3. Push lock release.
4. Push preset start. (Lights in memory will light up. When unit is finished setting itself, lights will go off.)
5. Push PR.

WRITING INFORMATION ON A DISK (REPEAT JOB) 1

This must be done on a disk that has been initialized.

1. Insert disk.
2. Push PR.
3. Push repeat.
4. In memory unit push units to be written. (This records all keys and fountain settings in press unit.)
5. Push lock release.
6. Push write. (Light will flash for 5~10 seconds. When all lights in memory unit go out, info is saved.)

WRITING INFORMATION IN MEMORY UNIT

This must be done on a disk that has been initialized.

1. Insert disk.
2. Push PR.
3. Push memory.
4. Push repeat.
5. Select memory units to be written.
6. Push lock release.
7. Push write.

Note: This records information in memory.